

QUALIFICATIONS PACK - OCCUPATIONAL STANDARDS FOR MINING INDUSTRY

What are Occupational Standards(OS)?

OS describe what individuals need to do, know and understand in order to carry out a particular job role or function

 OS are performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding



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Introduction

Qualifications Pack – Wire saw Operator

SECTOR: MINING SUB-SECTOR: Mining Operation OCCUPATION: Drilling / Cutting REFERENCE ID: MIN/Q 0203 ALIGNED TO: NCO-2004/8111.90

Brief Job Description: A Wire saw operator operates a Wire saw machine which is used to cut large blocks of stone out from the marble quarry. Wire saws are large machines that use diamond-impregnated beads on a cable to cut through marble, granite and other similar rocks. Wire saw is also used for squaring of the cut slab into square shaped blocks before transporting to the production plant. Operating a Wire saw is a specialized task that can be safely performed only with adequate training and experience. Wire saw operators are also responsible to ensure basic upkeep of the machine and safety in operations.

Personal Attributes: This job requires the individual to concentrate on the job at hand and complete it effectively and efficiently without any accidents so diligence, attentiveness, quick reflexes and hard-working are some of the desired attributes for individuals performing this role. He must also demonstrate strong work ethics and an ability to communicate courteously with co-workers and the supervisor.





Job Details

Qualifications Pack Code		MIN/Q 0203	
	Wir	re saw Operator	
Job Role	This job role is applicable in both national and international scenarios		
Credits(NSQF)	Level 4	Version number	1.0
Sector	Mining	Drafted on	01/02/2014
Sub-sector	Mining Operation	Last reviewed on	24/03/2014
Occupation	Drilling / Cutting	Next review date	24/03/2017
NSQC Clearance on		20/08/2015	

Job Role	Wire saw Operator	
Role Description	Drives and operates a Wire saw machine which is a large	
	machine used to cut large blocks of stone out from the marble	
NSQF level	4	
Minimum Educational Qualification	Preferably class XII	
Maximum Educational Qualification	Not applicable	
Training (suggested but not mandatory)	 Technical and gallery training as per First schedule, Mining vocational training rules (MVTR 1966) Operator training for Wire saw 	
Minimum Job Entry Age	18 years	
Experience	N.A.	
Applicable National Occupational Standards (NOS)	 Compulsory: MIN/N 0209 (Prepare Wire saw) MIN/N 0210 (Perform Wire saw Operations) MIN/N 0211 (Carry Out Reporting and Logging – Wire Saw Operator) MIN/N 0204 (Health and Safety) Optional: Not applicable 	
Performance Criteria	As described in the relevant OS units	



Keywords /Terms	Description
Sector	Sector is a conglomeration of different business operations having simila
	businesses and interests. It may also be defined as a distinct subset of the
	economy whose components share similar characteristics and interests.
Sub-sector	Sub-sector is derived from a further breakdown based on the
	characteristics and interests of its components.
Occupation	Occupation is a set of job roles, which perform similar/related set of
	functions in an industry.
Function	Function is an activity necessary for achieving the key purpose of the
	sector, occupation, or area of work, which can be carried out by a persor
	or a group of persons. Functions are identified through functional
	analysis and form the basis of OS.
Job Role	Job role defines a unique set of functions that together form a unique
	employment opportunity in an organization.
OS	OS specify the standards of performance an individual must achieve
03	when carrying out a function in the workplace, together with the
	knowledge and understanding they need to meet that standard
	consistently. Occupational Standards are applicable both in the Indian
	and global contexts.
Performance Criteria	
Performance Unterla	Performance Criteria are statements that together specify the standard
NOC	of performance required when carrying out a task.
NOS	NOS are Occupational Standards which apply uniquely in the Indian
	context.
Qualifications Pack	Qualifications Pack Code is a unique reference code that identifies a
Code	qualifications pack.
Qualifications Pack	Qualifications Pack comprises the set of OS, together with the
	educational, training and other criteria required to perform a job role. A
	Qualifications Pack is assigned a unique qualification pack code.
Unit Code	Unit Code is a unique identifier for an Occupational Standard , which is
	denoted by an 'N'.
Unit Title	Unit Title gives a clear overall statement about what the incumbent
	should be able to do.
Description	Description gives a short summary of the unit content. This would be
	helpful to anyone searching on a database to verify that this is the
	appropriate OS they are looking for.
Knowledge and	Knowledge and Understanding are statements which together specify th
Understanding	technical, generic, professional and organizational specific knowledge
Ŭ	that an individual needs in order to perform to the required standard.
Organizational Context	Organizational Context includes the way the organization is structured
5	and how it operates, including the extent of operative knowledge
	managers have of their relevant areas of responsibility.
Technical Knowledge	Technical Knowledge is the specific knowledge needed to accomplish
. som not i the model	specific designated responsibilities.
Core Skills or Generic	Core Skills or Generic Skills are a group of skills that are key to learning
Skills	and working in today's world. These skills are typically needed in any
JAIIJ	work environment. In the context of the OS, these include
	communication related skills that are applicable to most job roles.
	communication related skins that are applicable to most job roles.





National Occupational Standard



Overview

This unit is about preparing the Wire saw for activities that need to be carried out during a shift





Unit Code	MIN/N 0209
Unit Title(Task)	Prepare Wire saw
Description	This unit is about preparing the Wire saw for activities that need to be carried out during a shift
Scope	 This OS unit/task covers the following: Conducting pre-operation checks to ensure the Wire saw is safe to use. Recording details of daily checks
Performance Criteria (PC) w.r.t. the Scope
Element Conducting pre-	Performance Criteria To be competent, the user/individual on the job must be able to: PC1. Adhere to time limits given by supervisor
operation checks to ensure the Wire saw is safe to use.	 PC2. Check the various controls, gauges, warning lamp and other safety devices PC3. Ensure that crown blocks are mounted securely PC4. Check all hose connections are in order, if using a compress air Wire saw PC5. Check that Wire sawing equipment is in safe operating condition.
	 PC6. Apply grease to all greasing pins and pivot points PC7. The Wire sawing site is clear of other mine workers to avoid any accidents. PC8. Follow the manufacturer's instructions which apply to the care and safe operation of the Wire saw.
Recording details of daily checks.	 PC9. Maintain a checking/maintenance logbook to record all activities performed before starting the Wire saw PC10. Inform supervisor of problems that are beyond scope of his role
Knowledge and Unde	rstanding (K)
	 The user/individual on the job needs to know and understand: KA1. Job specific documents e.g. daily maintenance checklist and importance of the same KA1. Risk and impact of not following defined procedures/work instructions KA2. Escalation matrix for reporting identified problems KA3. Cost of equipment and loss for the company that results from damage of equipment KA4. Implications of delays in process to the company





	Safety guidelines specified by Directorate General of Mine Safety (DGMS)): KA5. Different types of mines and detail of the mine he is working in
	KA6. Mine Organization, time keeping, need for discipline and punctuality
	KA7. Benching in quarries, Dressing of overhangs, undercuts, Fencing, First aid and
	Hygiene
	KA8. Code of traffic in specific areas of mine. Significance of fences
	KA9. Standing orders in force at the mine. Safety in the vicinity of machinery
	KA10. Shot-firing and Safety regulations. How and where to take shelter
	KA11. Tramways and siding, Haulage rooms, Winding rooms, Boilers, Electrical Gears
	KA12. Duties of workmen under Mines act
	KA13. Provision of wages, working hours and accident compensation as per Mines
	act
	KA14. Knowledge of mining safety procedures
	KA15. Outcome of violation of safely procedures
	KA16. Precautions to be taken when handling heavy equipment
	KA17. Refresher training as per fourth schedule MVTR (1966) within one month of
	joining duties following absence from duties for a period exceeding one year.
C. Technical	The user/individual on the job needs to know and understand:
Knowledge	KB1. Different types of Wire saws and their specific use
	KB2. Specification and details of blast hole Wire saws used in open-cast mines
	KB3. Instrument panel, various controls their location and operation
	KB4. Lubrication of Wire saws
	KB5. Various levers and switches in order to operate the Wire saw properly
	KB6. Different types of Wire saw bits and their uses
	KB7. Common terminology vis-à-vis Wire sawing
	KB8. Routine checks essential before starting Wire saw operations
	KB9. Signage, mining area signs and other safety and emergency signals
	KB10. Response to emergencies such as fire, accident, major failure etc.







Skills	
	Writing Skills
	The user/ individual on the job needs to know and understand how to: SA1. Fill out check-list /activity logbooks detailing maintenance activities conducted SA2. Fill out administrative forms.
	Reading Skills
A. Core Skills/	The user/individual on the job needs to know and understand how to:
Generic Skills	SA3. Read operators' manual
	SA4. Read and understand pre-operation checklist/ activity logbook
	SA5. Read and comprehend banners /signage
	Oral Communication (Listening and Speaking skills)
	The user/individual on the job needs to know and understand how to: SA6. Communicate with supervisors and peers in a polite manner using respectable language.
	Decision Making
	The user/individual on the job needs to know and understand how to: SB1. make decisions pertaining to the concerned area of work.
	Plan and Organize
	The user/individual on the job needs to know and understand how to: SB2. plan and organize the work order and jobs
B. Professional Skills	SB3. organize all process manuals so that sorting/accessing information is easy
	Customer Centricity
	NA
	Problem Solving
	The user/individual on the job needs to know and understand how to: SB4. detect problems in day to day tasks
	SB5. discuss possible solution with the supervisor for problem solving
	SB6. make decisions in emergency conditions
	Analytical Thinking





The user/individual on the job needs to know and understand how to: SB7. follow instructions and work on areas of improvement identified

SB8. complete the assigned tasks with minimum supervision

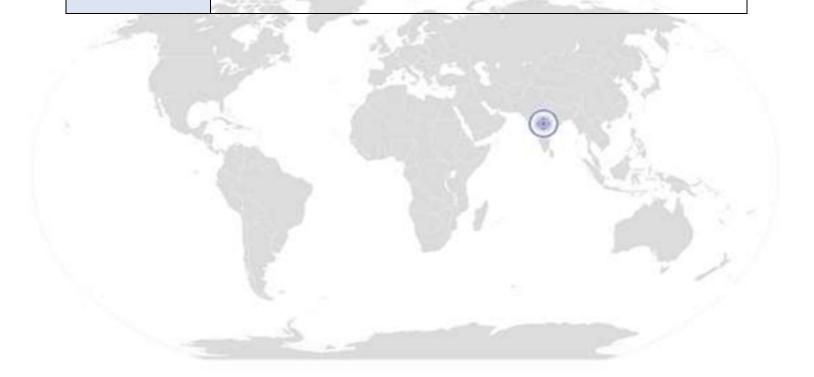
SB9. complete the job within timelines and quality norms

Critical Thinking

The user/individual on the job needs to know and understand how to: SB10. use common sense and make judgments during day to day basis

SB11. use reasoning skills to identify and resolve basic problems

SB12. use intuition to detect any potential problems which could arise







NOS Version Control

NOS Code	MIN/N 0209		
Credits (NSQF)	TBD	Version number	1.0
Sector	Mining	Drafted on	28/01/2014
Sub-sector	Mining Operation	Last reviewed on	24/03/2014
Occupation	Drilling / cutting	Next review date	24/03/2017

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National Occupational Standard



Overview

This unit is about performing Wire sawing operation using a rig mounted Wire saw machine





Unit Code	MIN/N 0210
Unit Title(Task)	Perform Wire saw Operations
Description	This unit is about performing Wire sawing operation using a rig mounted Wire saw machine.
Scope	This OS unit/task covers the following:
	Travelling of the Wire saw by Trimming or Towing
	Positioning and mounting the Wire saw
	Perform Wire sawing operation.
Performance Criteria (F	
Element	Performance Criteria
	To be competent, the user/individual on the job must be able to:
	PC1. Plan and organize the job according to the site engineer instructions
Travelling of the Wire	PC2. Organise daily consumables according to the day's plan
saw by Trimming or	PC3. Operate propelling motor control levers to smoothly move the Wire saw
Towing	machine in all four directions.
Ŭ	PC4. Ensure all necessary precautions are adhered to before towing the Wire saw to a
	distant site.
	PC5. Raise Wire saw guide to 1.5m above ground level and make it horizontal to
	prevent any damage in transit.
	PC6. Ensure a stable base for mounting the Wire saw
Positioning and	PC7. Adjust the tracks by methodically manipulating the positions of oscillation
mounting the Wire saw	cylinder valve and hydraulic track valve.
	PC8. Have work area barricaded or bunded and erect signage as required to make
	work area safe.
	PC9. Ensure that the highest level of quality is consistently maintained
Perform Wire sawing	PC10. Ensure all associated products (couplings/rods etc.) are used to their maximum
operation.	potential, while ensuring their sustainability
	PC11. Reduce downtime and wastage
	PC12. Demonstrate caution against hazards of Wire saw machine in operation.







Knowledge and Understanding (K)		
~	The user/individual on the job needs to know and understand:	
A. Organizational		
Context	KB1. Types of documentation in organization e.g. daily maintenance checklist and	
(Knowledge of the	importance of the same	
organization and	KB2. Risk and impact of not following defined procedures/work instructions	
its processes)	KB3. Rules and regulations of mine as per standard operating procedure (SOP)	
	KB4. Risk and impact of not following company's SOP	
	KB5. Escalation matrix for reporting identified problems	
	KB6. Duties and responsibilities associated with his job role as per the employer	
	Safety guidelines specified by Directorate General of Mine Safety (DGMS))	
	KA1. Different types of mines and detail of the mine he is working in	
	KA2. Mine Organisation, time keeping, need for discipline and punctuality	
	KA3. Benching in quarries, Dressing of overhangs, undercuts, Fencing, First aid and Hygiene	
	KA4. Code of traffic in specific areas of mine. Significance of fences	
	KA5. Standing orders in force at the mine. Safety in the vicinity of machinery	
	KA6. Shot-firing and Safety regulations. How and where to take shelter	
	KA7. Tramways and siding, Haulage rooms, Winding rooms, Boilers, Electrical Gears	
	KA8. Duties of workmen under Mines act	
	KA9. Provision of wages, working hours and accident compensation as per Mines act.	
	KA10. Knowledge of mining safety procedures	
	KA11. Outcome of violation of safely procedures	
	KA12. Precautions to be taken when handling heavy equipment	
	KA13. Refresher training as per fourth schedule MVTR (1966) within one month of	
	joining duties following absence from duties for a period exceeding one year.	
B. Technical	The user/individual on the job needs to know and understand:	
Knowledge	KB1. Different types of Wire saws and their specific use	
	KB2. Operation of different sub-assemblies such as drive wheel, hydraulic system,	
	power unit, water supply system, wire tensioning arm, wire length	
	adjustment pulley etc.	
	KB3. Specification and details of Diamond Wire saws used in open-cast mines	
	KB4. Instrument panel, various controls their location and operation.	







	Perform Wire saw Operations
	KB5. Different types of Wire saws and their specific use
	KB6. Operation of different sub-assemblies such as drive wheel, hydraulic system,
	power unit, water supply system, wire tensioning arm, wire length
	adjustment pulley etc.
	KB7. Specification and details of Diamond Wire saws used in open-cast mines
	KB8. Instrument panel, various controls their location and operation
	KB9. Setting up of the saw for various tasks - horizontal, vertical or flush cutting.
	KB10. Wire sawing pattern and sequence of operations.
	KB11. Method and significance of twisting the diamond wire before joining connectors.
	KB12. Mounting of the water supply nozzle for cooling of the wire while cutting
	KB13. Optimal speed of driving and cutting to ensure best results.
	KB14. Use of various systems in the remote control unit to control the hydraulic oil
	flow rate, wire tension control, longitudinal advance control for cutting
	direction, potentiometer for speed adjustment.
	KB15. Safety during Wire sawing, marching and other operations
	KB16. Working area must be cordoned off as flying pieces of rock can be dangerous.
	KB17. comply with all company Quality, Health, Safety and Environment policies and
	procedures
	KB18. Signage, mining area signs and other safety and emergency signals
	KB19. Response to emergencies such as fire, accident, major failure etc.
	KB20. Basic maintenance steps such as replacing rubber on the pulleys, cleaning the
	diamond wire guard and drive wheel guard, keeping grip points free from oil
	and grease.
Skills (S)	
	Writing Skills
	The user/individual on the job needs to know and understand how to:
	SA1. Fill out check-list /activity logbooks detailing maintenance activities conducted
	SA2. Fill out administrative forms
	Reading Skills
	The user/individual on the job needs to know and understand how to:
A. Core Skills/	SA3. Read operators' manual
Generic Skills	SA4. Read and understand pre-operation checklist/ activity logbook
	SA5. Read and comprehend banners /signage







Oral Communication (Listening and Speaking skills)
The user/individual on the job needs to know and understand how to:
SA6. Communicate with supervisors and peers in a polite manner using respectable
language.
Decision Making
The user/individual on the job needs to know and understand how to: SB1. make decisions pertaining to the concerned area of work.
Plan and Organize
The user/individual on the job needs to know and understand how to: SB2. plan and organize the work order and jobs
SB3. organize all process manuals so that sorting/ accessing information is easy
Customer Centricity
NA
Problem Solving
The user/individual on the job needs to know and understand how to: SB4. detect problems in day to day tasks SB5. discuss possible solution with the supervisor for problem solving SB6. make decisions in emergency conditions
Analytical Thinking
The user/individual on the job needs to know and understand how to: SB7. follow instructions and work on areas of improvement identified SB8. complete the assigned tasks with minimum supervision SB9. complete the job within timelines and quality norms
Critical Thinking
The user/individual on the job needs to know and understand how to: SB10. use common sense and make judgments during day to day basis SB11. use reasoning skills to identify and resolve basic problems SB12. use intuition to detect any potential problems which could arise





NOS Version Control

NOS Code	MIN/N0210		
Credits(NSQF)	TBD	Version number	1.0
Sector	Mining	Drafted on	01/02/2014
Sub-sector	Mining Operation	Last reviewed on	24/03/2014
Occupation	Drilling / cutting	Next review date	24/03/2017

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N a t i onal Occupational Standard



Overview

This unit is about reporting and documentation





	MIN/N 0211			
Unit ID (Task)	Carry out reporting and documentation			
Description	This unit is about carrying out reporting and documentation			
Scope	This unit/task covers the following:			
	Reporting of problem/incidents etc.			
	Recording and Documentation			
Performance Criteria (PC) w.r.t. the Scope			
Element	Performance Criteria			
Demonting of	To be competent, the user/individual on the job must be able to:			
Reporting of	PC1. Report problems/incidents as applicable in a timely manner			
problem/incidents etc.	PC2. Report to the appropriate authority as laid down by the employer			
	PC3. Follow reporting procedures as prescribed by the employer			
	PC4. Identify documentation to be completed relating to one's role			
Recording and	PC5. Record details accurately using the appropriate format			
-	PC6. Complete all documentation within stipulated time.			
Documentation	PC7. Make sure documents are available to all appropriate authorities to inspect			
Knowledge and Underst	tanding (K)			
A. Organizational	The user/individual on the job needs to know and understand:			
Context (Knowledge of the	KA1. Types of documentation in organization e.g. daily maintenance checklist			
company /	and importance of the same			
organization and its processes)	KA2. Risk and impact of not following defined procedures/work instructions			
113 processes/	KA3. Rules and regulations of mine as per standard operating procedure (SOP)			
	KA4. Risk and impact of not following company's SOP			
	KA5. Escalation matrix for reporting identified problems			
	KA6. The duties and responsibilities associated with his job role as per the			
	KA6. The duties and responsibilities associated with his job role as per the employer			
	employer			







	KA9. Benching in quarries, Dressing of overhangs, undercuts, Fencing, First aid			
	and Hygiene			
	KA10. Code of traffic in specific areas of mine. Significance of fences			
	KA11. Standing orders in force at the mine. Safety in the vicinity of machinery			
	KA12. Shot-firing and Safety regulations. How and where to take shelter			
	KA13. Tramways and siding, Haulage rooms, Winding rooms, Boilers, Electrical Gears			
	KA14. Duties of workmen under Mines act			
	KA15. Provision of wages, working hours and accident compensation as per Mines			
	act			
	KA16. Knowledge of mining safety procedures			
	KA17. Outcome of violation of safely procedures			
	KA18. Precautions to be taken when handling heavy equipment			
	KA19. Refresher training as per fourth schedule MVTR (1966) within one month of joining duties following absence from duties for a period exceeding one year.			
Skills (S)				
	Writing Skills			
	The user/ individual on the job needs to know and understand how to:			
	SA1. Fill up documentation applicable to one's role			
	Reading Skills			
	The user/individual on the job needs to know and understand how to:			
A. Core Skills/	SA2. Read english and/or vernacular language with few pauses and a constant			
Generic Skills	speed			
	SA3. Read and understand manuals, health and safety instructions, memos etc			
	SA4. Ability to read from different sources - books, screens in machines,			
	signange etc.			
	SA5. Understand the various color codes, as per standard mining nomenclature			
	Oral Communication (Listening and Speaking skills)			





	The user/individual on the job needs to know and understand how to:
	SA6. Express statements or information clearly so that others can hear and
	understand
	SA7. Participate in and understand the main points of simple discussions
	SA8. Respond appropriately to any queries
	SA9. Communicate with supervisor
B. Professional Skills	Decision Making
	The user/individual on the job needs to know and understand how to: SB1. make decisions pertaining to the concerned area of work.
	Plan and Organize
	The user/individual on the job needs to know and understand how to: SB2. plan and organize the work order and jobs SB3. organize all process manuals so that sorting/ accessing information is easy
	Customer Centricity
	NA
	Problem Solving
	The user/individual on the job needs to know and understand how to: SB4. detect problems in day to day tasks SB5. discuss possible solution with the supervisor for problem solving SB6. make decisions in emergency conditions
	Analytical Thinking
	The user/individual on the job needs to know and understand how to: SB7. follow instructions and work on areas of improvement identified SB8. complete the assigned tasks with minimum supervision SB9. complete the job within timelines and quality norms
	Critical Thinking
	The user/individual on the job needs to know and understand how to: SB10. use common sense and make judgments during day to day basis SB11. use reasoning skills to identify and resolve basic problems SB12. use intuition to detect any potential problems which could arise

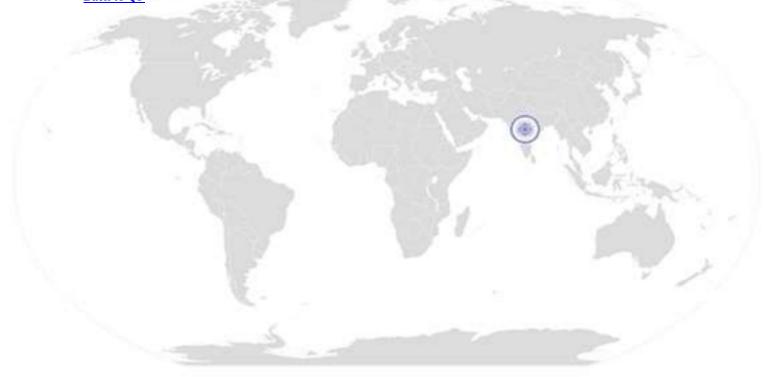




NOS Version Control

NOS Code	MIN/N 0211			
Credits(NSQF)	TBD	Version number	1.0	
Sector	Mining	Drafted on	01/02/2014	
Sub-sector	Mining Operation	Last reviewed on	24/03/2014	
Occupation	Drilling / cutting	Next review date	24/03/2017	

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National Occupation Standards



Overview

This unit is about health and safety measures critical in open-cast mines



Unit Code	MIN/N 0204		
Unit Title (Task)	Health and Safety		
Description	This unit is about health and safety measures critical in open-cast mines		
Scope	This OS unit/task covers the following:		
	Health and safety measures critical for personnel working in open-cast		
	mines		
Performance Crite	eria (PC) w.r.t. the Scope		
Element	Performance Criteria		
	To be competent, the user/individual on the job must be able to:		
	PC1. Comply with occupational health and safety regulations adopted by the		
	employer.		
Health and safety	PC2. Follow mining operations procedures with respect to materials handling		
measures critical for	and accidents		
personnel working in	PC3. Follow the correct safety steps in case of fire, accident, major failure		
open-cast mines.	PC4. Work responsibly and carefully so as not to put the health and safety of		
	self or others at risk.		
	PC5. Perform storage and transport of hazardous materials compliant with		
	safety guidelines prescribed by DGMS.		
	PC6. Comply with safety regulations and procedures in case of fire hazard.		
	PC7. Operate various grades of fire extinguishers.		
	PC8. Work responsibly and as safe and careful as possible so as not to put		
	the health and safety of self or others at risk, including members of the		
	public		
	PC9. Demonstrate careful practices in handling explosives and heavy		
	machinery.		
	PC10. Identify characteristics of post-blast fumes and take necessary		
	precautions.		





Knowledge and U	nderstanding (K)				
A Organizational	Knowledge of safety guidelines specified by Directorate General of Mine Safety				
Context	(DGMS))				
(Knowledge of the	The user/individual on the job needs to know and understand:				
organization and its	KA1. Benching in quarries, Dressing of overhangs, undercuts, fencing				
processes	KA2. First aid and hygiene				
	KA3. Code of practice in specific areas of mine. Significance of fences				
	KA4. Standing orders in force at the mine. Safety in the vicinity of				
	machinery				
	KA5. Shot-firing and Safety regulations. How and where to take shelter				
	KA6. Knowledge of mining safety procedures				
	KA7. Outcome of violation of safety procedures				
	KA8. Locally prepared Emergency Preparedness / Disaster Management				
	Plan.				
	KA9. Environmental impact of mining				
	KA10. Sources of dust, noise and vibration and measures to minimise				
	KA11. Hazardous material safety and security rules and regulations as				
	prescribed by DGMS.				





NOS Version Control

NOS Code	MIN / N 0204				
Credits(NSQF)	TBD Version number 1.0				
Sector	Mining	Drafted on	01/02/2014		
Sub-sector	Mining Operation	Last reviewed on	24/03/2014		
Occupation	Drilling / cutting	Next review date	24/03/2017		

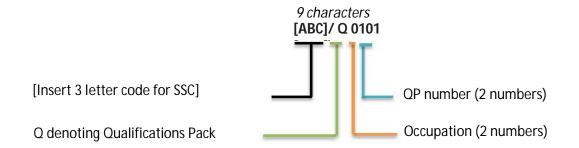
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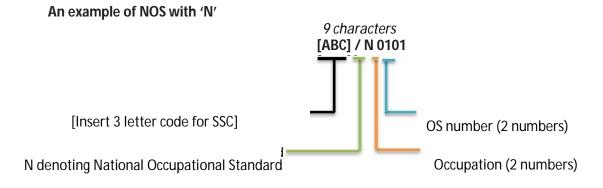


Nomenclature for QP and NOS units

Qualifications Pack



Occupational Standard





Nomenclature for QP and NOS units

The following acronyms/codes have been used in the nomenclature above:

Sub-sector	Range of Occupation numbers		
Exploration & Resource Management	1 to 25		
Mining Operation	26 to 65		
Engineering Services	66 to 90		
Mineral Beneficiation	91 to 99		

Sequence	Description	Example	
Three letters	Industry name	MIN	
Slash	/	/	
Next letter	Whether Q P or N OS	N	
Next two numbers	Occupation code	01	
Next two numbers	OS number	01	



List of Abbreviations

Term	Description
NOS	National occupation standards
QP	Qualification pack
NVEQF	National vocational education qualifications framework
NSQF	National skills qualifications framework
HEMM	Heavy earth moving machinery
NCVT	National council for vocational training
DGMS	Directorate general of mines safety
PC	Performance Criteria
FIMI	Federation of Indian mineral industries





CRITERIA FOR ASSESSMENT OF TRAINEES

Job Role Wire saw Operator

Qualification Pack MIN/Q 0203

Sector Skill Council Skill Council for Mining Sector

Guidelines for Assessment

1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC

2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC

3. Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below)

4. Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/training center based on this criteria

5. To pass the Qualification Pack, every trainee should score a minimum of 70% in every NOS

6. In case of successfully passing only certain number of NOS's, the trainee is eligible to take subsequent assessment on the balance NOS's to pass the Qualification Pack

			Marks Allocation		llocation
Assessment Outcome	Assessment Criteria	Total Mark (100)	Out Of	Theory	Skills Practical
1. MIN/N 0209 (Prepare Wire saw)	PC1. Adhere to time limits given by supervisor	25	2	1	1
	PC2. Check the various controls, gauges, warning lamp and other safety devices		3	0	3
	PC3. Ensure that crown blocks are mounted securely		3	1	2
	PC4. Check all those connections are in order, if using a compress air Wire saw		3	1	2
	PC5. Check that Wire sawing equipment is in safe operating condition.		2	0	2
	PC6. Apply grease to all greasing pins and pivot points		2	0	2
	PC7. The Wire sawing site is clear of other mine workers to avoid any accidents.		2	0	2
	PC8. Follow the manufacturer's instructions which apply to the care and safe operation of the Wire saw.		2	1	1

Qualifications Pack for Wire Saw Operator



			1	1	
	PC9. Maintain a checking/maintenance logbook to record all activities performed before starting the Wire saw		3	1	2
	PC10. Inform supervisor of problems that are beyond scope of his role		3	2	1
		Total	25	7	18
2. MIN/N 0210 (Perform Wire saw Operations)	PC1. Plan and organize the job according to the site engineer instructions	25	2	1	1
	PC2. Organize daily consumables according to the day's plan		3	1	2
	PC3. Operate propelling motor control levers to smoothly move the Wire saw machine in all four directions.		2	0	2
	PC4. Ensure all necessary precautions are adhered to before towing the Wire saw to a distant site.		2	1	1
	PC5. Raise Wire saw guide to 1.5m above ground level and make it horizontal to prevent any damage in transit.		2	1	1
	PC6. Ensure a stable base for mounting the Wire saw		2	0	2
	PC7. Adjust the tracks by methodically manipulating the positions of oscillation cylinder valve and hydraulic track valve.		2	0	2
	PC8. Have work area barricaded or bunded and erect signage as required to make work area safe.		2	1	1
	PC9. Ensure that the highest level of quality is consistently maintained		2	1	1
	PC10. Ensure all associated products (couplings/rods etc) are used to their maximum potential, while ensuring their sustainability		2	0	2
	PC11. Reduce downtime and wastage		2	1	1
	PC12. Demonstrate caution against hazards of Wire saw machine in operation.		2	1	1
		Total	25	8	17
3. MIN/N 0211 (Carry Out Reporti ng and Logging- Wire saw Operator)	PC1. Report problems/incidents as applicable in a timely manner	25	4	2	2
	PC2. Report to the appropriate authority as laid down by the employer		4	2	2
	PC3. Follow reporting procedures as prescribed by the employer		4	1	3

Qualifications Pack for Wire Saw Operator



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	PC4. Identify documentation to be completed relating to one's role		4	1	3
	PC5. Record details accurately using the appropriate format		4	1	3
	PC6. Complete all documentation within stipulated time.		5	3	2
		Total	25	10	15
4. MIN/ N0204 (Health and Safety)	PC1. Comply with occupational health and safety regulations adopted by the employer.	25	2	1	1
	PC2. Follow mining operations procedures with respect to materials handling and accidents		3	0	2
	PC3. Follow the correct safety steps in case of fire, accident, major failure		2	0	2
	PC4. Work responsibly and carefully so as not to put the health and safety of self or others at risk.		2	0	2
	PC5. Perform storage and transport of hazardous materials compliant with safety guidelines prescribed by DGMS.		3	1	2
	PC6. Comply with safety regulations and procedures in case of fire hazard.		2	1	1
	PC7. Operate various grades of fire extinguishers.		3	1	2
	PC8. Work responsibly and as safe and careful as possible so as not to put the health and safety of self or others at risk, including members of the public		3	1	2
	PC9. Demonstrate careful practices in handling explosives and heavy machinery.		3	2	1
	PC10. Identify characteristics of post- blast fumes and take necessary precautions.		2	1	1
		Total	25	9	16